

TECHNICAL DATA SHEET

TECHNYL C 119 V30 WT 1128 XB
(Previously DOMAMID 6LVG30H1 WT91128XB)

Polyamide 6, 30% glass fiber reinforced, heat-aging stabilized, improved flowability, for injection moulding

General

Feature	Heat-aging stabilized	Improved flowability
Polymer type	PA6 (Polyamide 6)	
Processing technology	Injection molding	
Certification	RoHS	EC 1907/2006 (REACH)
Colors available	Black Grey	Natural White
Forms	Pellets	

Product identification

ISO 1043 abbreviation	PA6-GF30
ISO 16396 designation	PA6,GF30,M1H,S12-090

Condition	Standard	Unit	Value
-----------	----------	------	-------

Physical properties

Density		ISO 1183	g/cm ³	1.36
Molding shrinkage, parallel		ISO 294-4, 2577	%	0.2 - 0.4
Molding shrinkage, normal		ISO 294-4, 2577	%	0.8 - 1

Mechanical properties

				dam / cond.*
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	9300 / 5700
Stress at break		ISO 527-1/-2	MPa	145 / 90
Strain at break		ISO 527-1/-2	%	2.5 / 5.5
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	8500 / 5200
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	220 / 140
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m ²	70 / 85
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m ²	7 / 8.5
Izod impact strength, +23°C	+23°C	ISO 180/1U	kJ/m ²	65 / 75
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m ²	7 / 8.5

TECHNICAL DATA SHEET

TECHNYL C 119 V30 WT 1128 XB

	Condition	Standard	Unit	Value
Thermal properties				
Melting temperature, 10°C/min		ISO 11357-1	°C	221
Temp. of deflection under load, 0.45 MPa	0.45 MPa	ISO 75	°C	215
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	200
Vicat softening temperature	50°C/h - 50N	ISO 306	°C	210

Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	1E+013
Surface resistivity		IEC 62631-3-1	ohm	1E+013

Burning behaviour

Flammability, 0.75 mm	0.75 mm	UL 94		HB
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		< 100 mm/min

**: conditioned according to ISO 1110*

Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)
Rear temperature	230 - 240 °C
Middle temperature	240 - 250 °C
Front temperature	250 - 270 °C
Recommended melt temperature	230 - 270 °C
Recommended mould temperature	90 - 100 °C

Injection notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C. Recommended time 2-4h.

Disclaimer

The information provided in this documentation corresponds to our technical knowledge at the date of its publication and do not constitute a specification. This information may be subject to revision at our discretion. Domo cannot anticipate all conditions under which this information and our products of other manufactures in combination with our products may be used. Domo accepts no responsibility for results obtained by the application of this information or for the safety and suitability of our products alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each product or product combination for their own purposes. Unless otherwise agreed in writing, Domo sells the product without warranties. Buyers and users assume all responsibility and liability for loss or damage arising from handling and use of our products, whether used alone or in combination with other products. Unless specifically indicated, the grades mentioned are not suitable for applications in the pharmaceutical/medical sector.